

## An Alternative Regulatory Pathway for Generic Orally Inhaled Drug Products

The *in vitro-in silico* 'alternative' bioequivalence pathway for generic inhaled drug products, and how to factor in patient variability to successfully replace your comparative clinical end-point study

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### Challenges & Context

The current regulatory pathway for generic orally inhaled drug products (OIDPs) is challenging, due to the cost and time associated with meeting the clinical end-points, and the low success rate (1). Yet, the FDA does not have an established alternative to demonstrate bioequivalence.

However, the FDA has been actively funding the development of technologies to enable *in vitro-in silico* approaches and have even updated some Product Specific Guidance (PSG), introducing the “alternative approach to the comparative clinical end-point BE study (CCEP BE)” (2, 3). While this demonstrates the regulator’s openness to potential alternative approaches, the PSG are not explicit with protocol expectations. Indeed, the

FDA “strongly encourage” sponsors to discuss this via the pre-ANDA meeting pathway, suggesting that the requirements are still not completely defined and the onus is on the pharma companies to propose the approach.

The main challenge associated with evaluating these factors in CCEP BE is that patient-to-patient variability has such a significant impact on outcomes. This typically means that cohorts of 1-2,000 patients, over a number of weeks, are needed to build enough power for the statistical analysis, which quickly becomes very costly (4). Furthermore, it is difficult to replicate and discriminate patient variability in a way that determines whether similarities or differences are the result of the patients’ (in)ability to use the product as intended, the difference in the patients’ diseased lung physiology, or whether it is a fundamental difference between products themselves. The latter is primarily what the regulatory bodies must objectively assess and is difficult to achieve in a non-clinical setting.

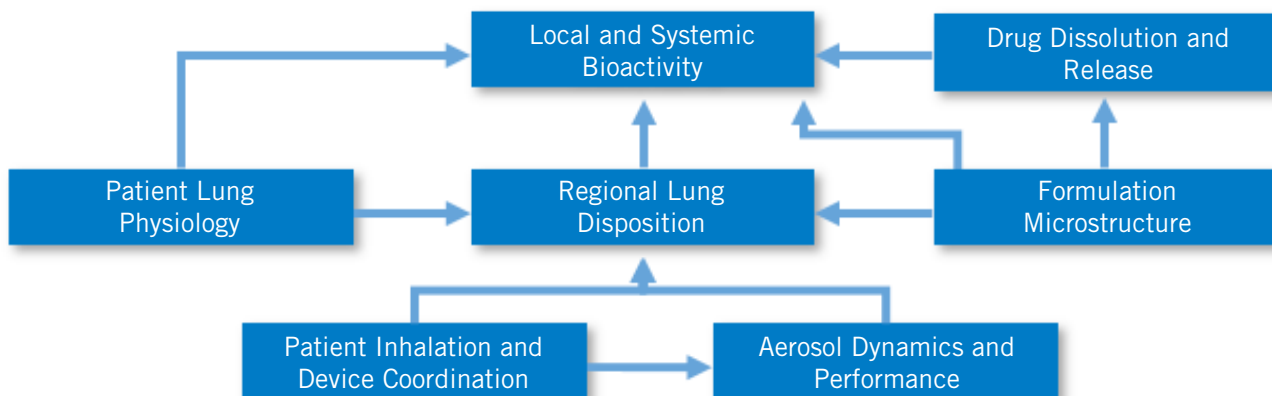
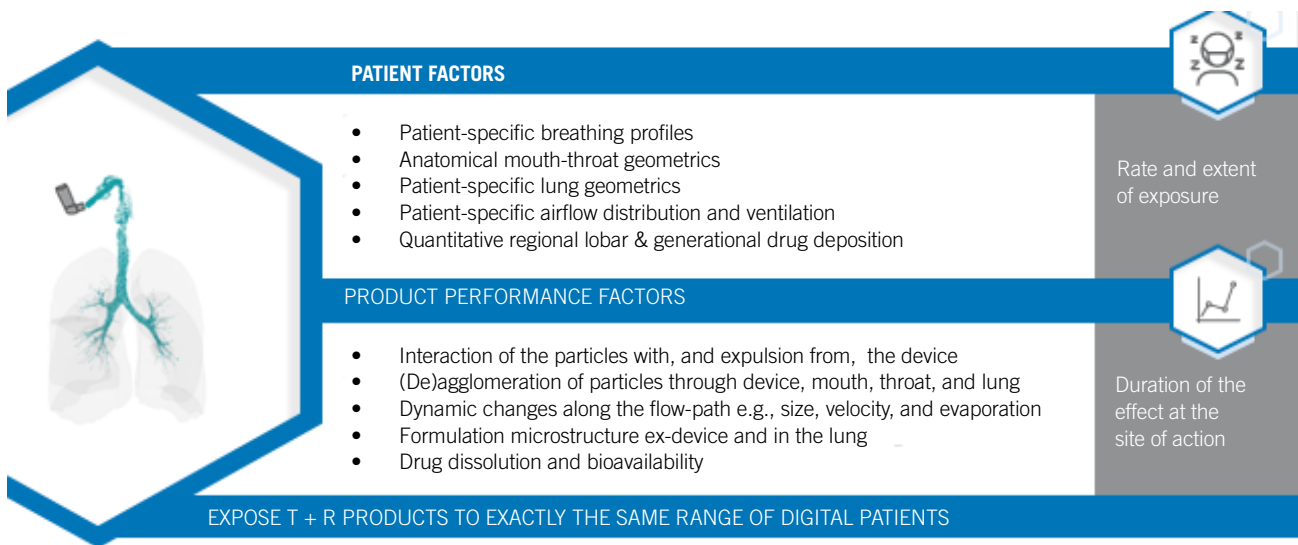


Figure 1. Interconnected factors impacting drug deposition and bioavailability



**Figure 2: Patient and product specific factors that should be simulated using *in vitro* and *in silico* solutions**

For example, the patients’ coordination between actuating the device and inhaling the product – and their inhalation profile – impacts the amount of drug delivered from the device, its regional exposure in the lung, and ultimately its availability at the site of action (5). This, in conjunction with inherent variability between product batches, potential differences in the physicochemical properties of the APIs and excipients, interactions between them, and manufacturing process, creates a matrix of factors that can heavily influence performance (**Figure 1**). Most *in vitro* and *in silico* platforms use idealised conditions – essentially representative of the ‘median’ healthy population with some, often arbitrary, variations – and these are helpful screening tools which can be useful in directing product optimisation. However, to say this provides a prediction of clinical performance is comparable to suggesting that you could dose a single patient in the clinic that demonstrates the ‘median’ attributes of a population and expect the clinical result to be the same as if you dosed 2,000 patients.

### Technology Solutions

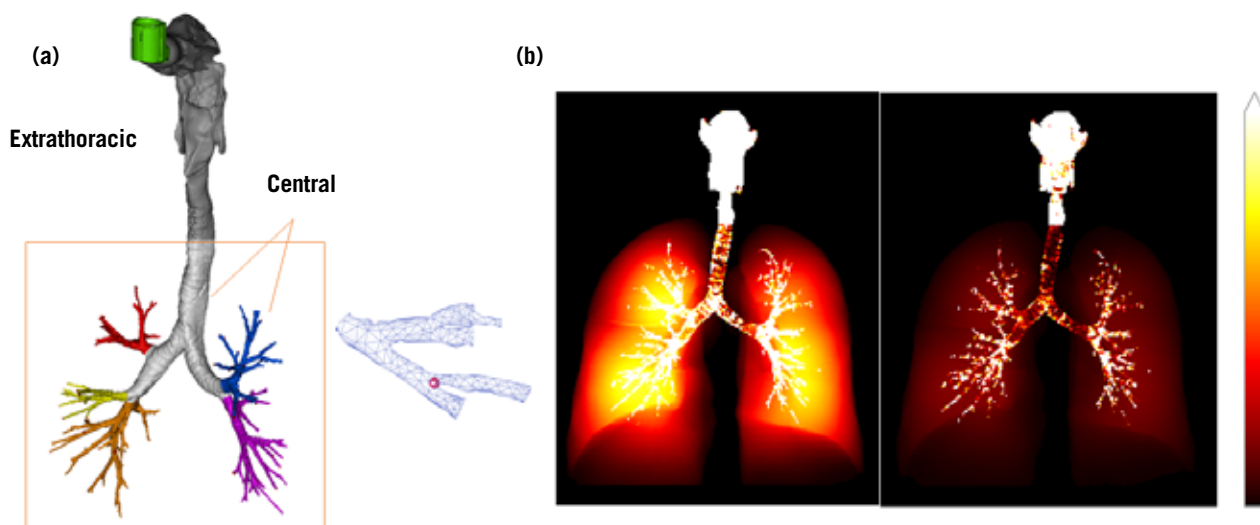
To mitigate this, any approach needs to follow the drug from the device to the lungs, reproducing the dynamic environment along its path. Importantly, since all drug products are different, there cannot be a one-size-fits-all approach, hence an understanding of drug mechanisms and patient physiology are just as important as controlling the chemistry, manufacturing and controls (CMC). However, provided both patient and product factors are considered consistently throughout a study (**Figure 2**), a clinically-relevant result can be generated.

The ability to capture inhalation profiles from the patient population using the target devices, and the subsequent

ability to recreate these during *in vitro* testing, such as aerodynamic particle size distribution (APSD), is essential. In combination with anatomical mouth-throat (MT) models, this allows for the prediction of the fine particle mass and fraction with a much stronger *in vitro-in vivo* correlation (IVIVC) than traditional USP throats (6, 11). The total lung dose can also be collected using an aerosol dose collection system, preserving the product in its aerosolised state for microstructural (Q3) assessment using simultaneous morphology-based image analysis and chemical identification tools such as Raman spectroscopy, to quantitatively and qualitatively assess all components in the formulation along the airflow path (7, 2). In conjunction with an *in vitro* assessment of the dissolution rate of the drugs, a credible assessment of the rate and extent of release of the drugs at the site of action can be obtained (8).

These breathing profiles and particle properties are incorporated into computational fluid dynamics (CFD) meshes, which are coupled to quantitative high-resolution computed tomography (HRCT) scans of real patient lungs measured at inspiration and expiration. The *in vitro* data feed the CFD models to enable the quantitative prediction of regional drug exposure in the different lobes and generations of the disease-state lungs (**Figure 3**).

Such patient-specific CFD models have already been validated against scintigraphy data for a number of drug products, and can be further validated by confirming that their predictions align with the *in vitro* measurements of ex-throat dose and lung dose (using the MT models), which have themselves been clinically validated (9, 10). This approach could conceivably be the basis of a ‘digital twin’ for respiratory diseases; a concept that is increasingly gaining traction in the medical community.



**Figure 3a. Visualisation of the lung regions for which a quantitative simulation of drug deposition can be made**

**Figure 3b. Gamma-scintigraphy like visualisations generated from the CFD models to simulate drug deposition**

The quantitative regional lung deposition data generated by CFD, alongside inputs from the previous *in vitro* studies such as dissolution, are fed into a physiologically based pharmacokinetic (PBPK) model for each disease state (Figure 4), to simulate local lung kinetics and bioavailability, and subsequent absorption into the bloodstream (11, 12, 13).

Whilst this approach provides more clinically relevant data, patient variability still needs to be accounted for. In a clinical study, you rely on random recruitment to capture variability across a patient population, which results in large numbers. Through design of experiments, this *in vitro-in silico* approach can cover the complete range of patient-to-patient variation in a fraction of the cohort size, and produce a more robust result. Any difference can be clearly attributed to a certain factor and the relative influence and interconnection between multiple differences on the outcome can be modelled. This not only allows for a credible prediction of bioequivalence, but can also help to determine which critical quality attributes (CQA) are most clinically significant for each drug product within the context of efficacy.

#### Risk-Based Framework

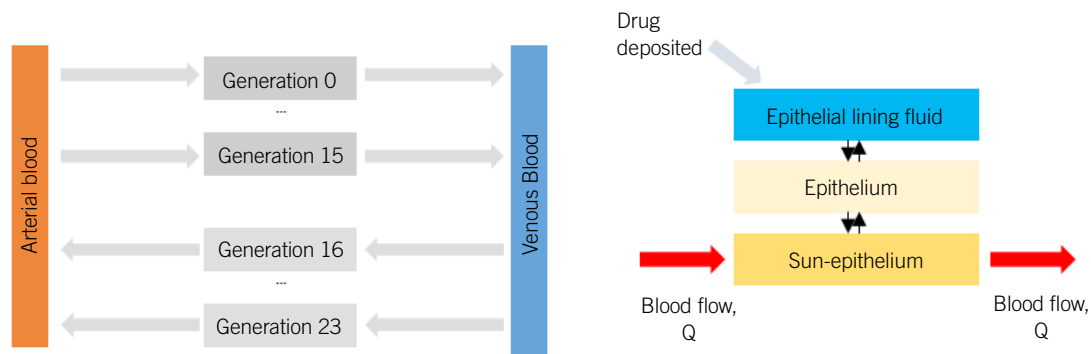
As the influence of the patient needs to be represented and simulated throughout all tests performed, each data output

needs to feed into a subsequent measurement (whether *in vitro* or *in silico*) – whilst being independently validated – in order to build the credibility of the platform. Since the regulators still require a pharmacokinetic (PK) study on healthy volunteers (or, in some cases, patients) – and this is predicted by the PBPK model – the alignment of the clinical PK data with the *in silico* predictions offers further validation of the credibility of the models. This reduces the risk profile associated with applying the same models to patient-specific studies. However, greater reliance on *in silico* predictions can increase risk because less clinical evidence is being generated. This is a particular challenge when considering a drug with its site of action in the lungs, predicting phenomena that cannot directly be measured.

The risks of adopting an *in vitro-in silico* approach to demonstrating bioequivalence can be managed through the FDA-recommended V&V40 framework (2). On this basis, it becomes obvious that greater integration between the different factors being measured or simulated results in lower risk of the resulting predictions being unreliable.

Using this framework, the question of interest (QOI) can be defined in the context of the alternative bioequivalence assessment: ‘Is the rate and extent of drug exposure and availability of the test and reference product within acceptable limits of bioequivalence, and thus sufficient to justify a clinical end-point study biowaiver?’

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**Figure 4. Bottom-up PBPK model to simulate local (lung) and systemic bioavailability**

The context of use (COU) is a more detailed statement defining the scope and specific role of the *in vitro-in silico* modelling in addressing the QOI. As previously mentioned, the strategy is to use CFD to simulate the regional lung deposition and subsequent bioavailability of the drug products in patient-specific airways from the patient demographic (generated using Functional Respiratory Imaging), coupled with physiologically based pharmacokinetic modelling (PBPK) to predict the local rate and extent of drug activity in the lung tissues. The models would be used in conjunction with the realistic aerodynamic particle size distribution (rAPSD) measurements with anatomical mouth-throat (MT) models and patient-specific breathing profiles, aerosol agglomeration and de-agglomeration profiles, dissolution and permeation rate of the drug substances, and microstructure and morphology imaging comparisons.

The objective is to maintain the principles of a ‘weight of evidence’ strategy utilised by the FDA, where no claims of bioequivalence will be made based on isolated data, resulting in the ‘model influence’ being ‘low’. Optimally, the *in silico* predictions will not only complement the *in vitro* test results, but each set of data will be interconnected such that there are very few independent datasets that make unique claims. This could arguably define the ‘decision consequence’ risk as ‘medium’, particularly since the safety profiles of the compounds are already well-established. By contrast, in a scenario where each dataset is unique and the sponsors simply follow a tick-box exercise similar to the existing *in vitro* bioequivalence (IVBE) studies that are performed, one cannot derisk or validate the other, meaning that the model influence and decision consequence would be potentially ‘medium-high’.

### Conclusion

Taking this approach not only provides regulators with the confidence they need, but also provides a robust tool to help with the development and optimisation of a product

from the outset, since the studies can help to set a target product profile with significantly more substantial datasets to build from. The challenge of being an innovator is that there may be limited fundamental understanding of your product and what makes your drug product work. This is not to undermine the extent of complex research that goes into developing a novel product, but once a product is shown to work, the emphasis shifts towards addressing process engineering challenges rather than continuing to explore the science. For a generic company that doesn’t have visibility of a product’s development history, they arguably need to develop an even deeper understanding of the critical performance attributes of the product, and, importantly, how they contribute to the clinical result. One could say that generic companies are now in a position to understand the product science better than the innovator by deploying the tools outlined in this approach.

The challenge has always been how to holistically capture the impact of the patient, and how to simulate what you can’t measure. The combined approaches discussed above significantly close that gap, and can provide regulators and sponsors with the confidence that a product is fit for purpose, enabling an accelerated and, arguably, more objective regulatory pathway. The outcome offers an opportunity to go beyond the current expectations of the industry and regulatory bodies, and proposes an incontrovertible approach that may arguably be proven to be less risky than performing the existing clinical end-point studies and, in time, become the recommended approach rather than only the alternative.

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